Industrial Static Control

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PerforMAX® IQ

STATIC CONTROL SYSTEM

PerforMAX IQ is the industry's best intelligent static control system designed to optimize static neutralization for various industrial applications. The PerforMAX IQ system ensures complete static control by providing constant self diagnostic information and offers several communication options for reporting system and performance data.

- Efficient neutralization up to 30" and speeds of 3,000 FPM
- Full communication interface capability via PC or PLC
- Downstream web charge recognition for complete quality control
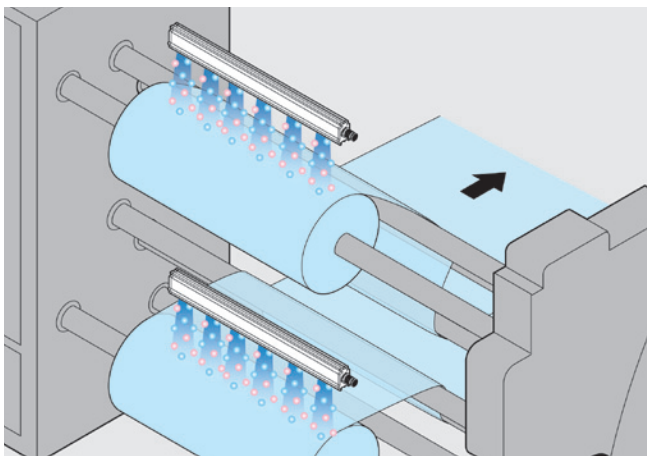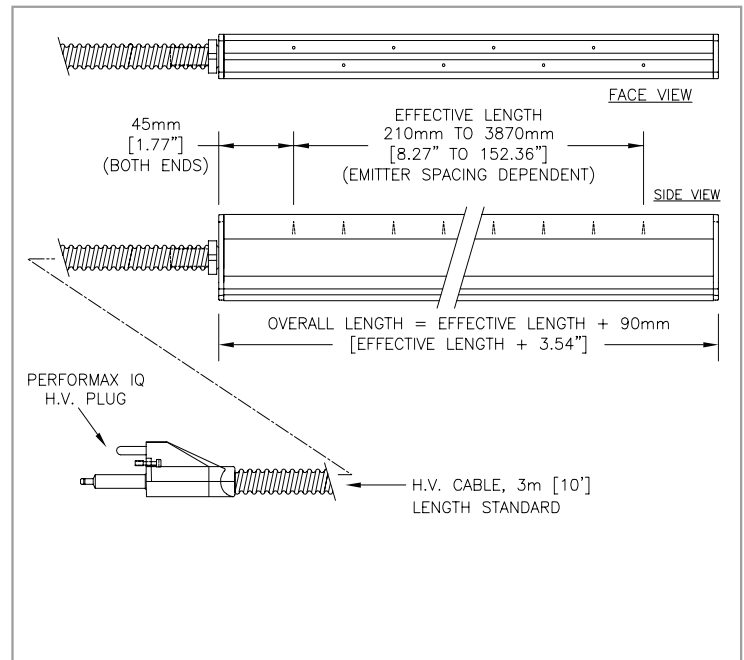- Also available in a hazardous location version

PerforMAX IQ Static Bar

The rugged PerforMAX IQ Static Bars are tailored to the application to allow the user to install the optimum bar for their static neutralizing needs.

- **Speed bars** are optimized for high speed webs up to 3,000 fpm
- **Hybrid bars** are used where the web path is somewhat variable
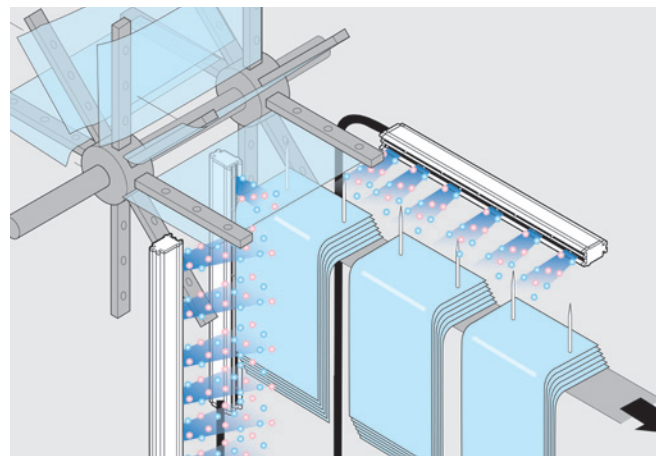- **Distance bars** operate at extended ranges up to 30" away

Specifications

Max. Operating Voltage	+/-12kV
Weight	1.8g/mm [0.10 lb/in]
Max. Operating Temperature	176˚F [80˚C]
Max. Humidity	70% RH, no dewing permissible
Housing	Glass-fiber-reinforced polyester
HV Conduit	Flexible non-metallic, black
Emitter Material	Proprietary alloy specially selected to extend pin life
Operating Distance	Speed 2-9" [50mm - 230mm] / Hybrid 6-18" [150mm - 460mm] / Distance 12-30" [300mm - 760mm]
Emitter Spacing	Speed 1.18" [30mm] / Hybrid 3.54" [90mm] / Distance 7.09" [180mm]
Approval	UL

Dimensions

FACE VIEW

45mm [1.77"] (BOTH ENDS)

EFFECTIVE LENGTH 210mm TO 3870mm [8.27" TO 152.36"] (EMITTER SPACING DEPENDENT)

SIDE VIEW

OVERALL LENGTH = EFFECTIVE LENGTH + 90mm [EFFECTIVE LENGTH + 3.54"]

PERFORMAX IQ H.V. PLUG

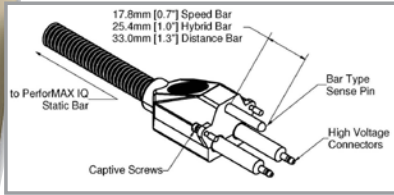H.V. CABLE, 3m [10'] LENGTH STANDARD

High Speed Web Application

Static Neutralization on a Wicketer

PerforMAX IQ Power Supply Connector

PerforMAX IQ Power Supply

The BPS processes all of the system intelligence to maintain and communicate complete static control.

- Proprietary push-button calibration
- Ionization output monitor for viewing system performance
- Proprietary high voltage connector system
- LED indicators for power, clean bar, fault, and web sensor identification

Specifications

Input Power	24vDC, 1.5A from AC adapter
Output Voltage	+/-7kV "Speed Bar" +/-9kV "Hybrid Bar" +/-12kV "Distance Bar"
Weight	4.28 lbs. [1.94 kg]
Max Operating Temp	110°F [43°C]
High Voltage Connectors	2 proprietary PerforMAX IQ static bar outlets
Approval	UL, CE
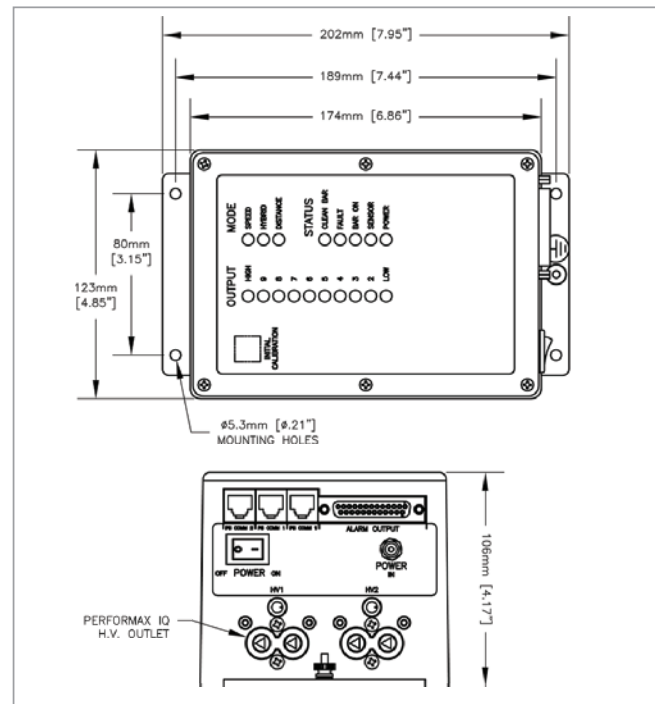
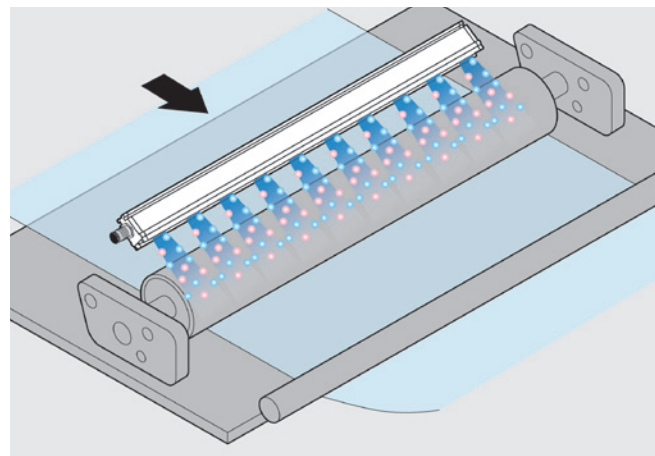## Loading Capacity of the PerforMAX IQ BPS

Total Effective Length of Bars (in)	Total Cable Length (ft)
up to 50	100
51 to 100	90
101 to 125	85
126 to 150	80
151 to 200	70
201 to 250	60
251 to 275	55
276 to 300	50

Dimensions
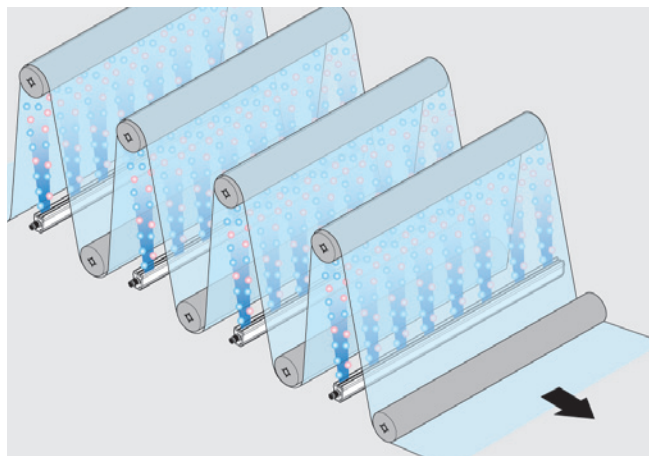
Removing Static on an Accumulator
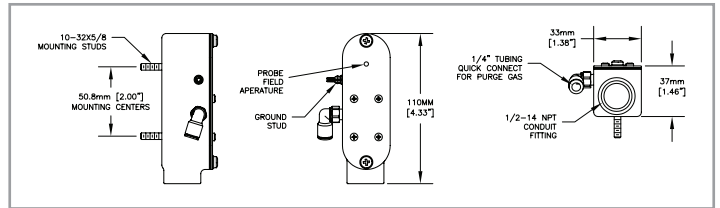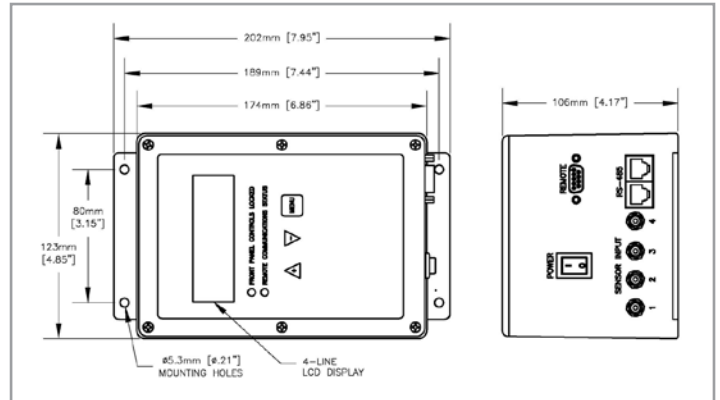

Roller Application

PerforMAX IQ Web Monitor

The PerforMAX IQ Web Monitor is an innovative tool used to install a closed-loop, total control ionization system in a production environment.

- Downstream charge recognition and display
- Capable of powering 4 sensor probes
- Programmable alarm thresholds
- Proprietary dual axis feedback control

Dimensions

Specifications

Input Power	24VDC, 0.25A from PerforMAX IQ system
Probe Quantity	Total 4 probes maximum/Web monitor
Weight	2.48 lbs. [1.12 kg]
Max Operating Temp	110°F [43°C]
Housing	Aluminum, black epoxy powder coated
Approval	UL
Sensor Probe	
Input Power	From intrinsic safety barrier
Operating Distance	1" [25mm] 2" [50mm] 3" [75mm] firmware selectable
Installation Location	Downstream of IQ static bar
Purge Connection	1/4" tube quick connect
Purge Flow	0.14 m3lh [5CFM] clean, dry air
Weight	.048 lbs. [0.22 kg]
Max Operating Temp	110°F [43°C]
Housing	Aluminum and stainless steel
Approval	UL

PerforMAX IQ Remote Monitor

The PerforMAX IQ system offers a Remote Monitor that displays real-time key operating conditions of the IQ bars.

- Capable of hooking up 12 BPS Power Supplies
- Displays web monitor data (if attached)

Dimensions
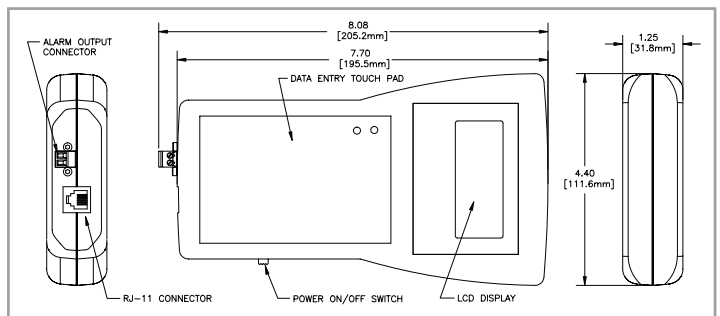
Specifications

|	
Weight	.65 lbs. [.29 kg]
Enclosure Material	Impact resistant ABS
Cable Length	Interface Remote 120" Power supply to Interface 300"

PerforMAX IQ Communication Module

The PerforMAX IQ Communication Module creates a remote computer interface link to provide a comprehensive real-time summary of performance and system alarm data.

- Creates interface link between PLC or PC
- Available in a variety of standard communication protocols
- Software provided to log operating data

Specifications

Input Power	24VDC, 1.0A from PerforMAX IQ (BPS) System/AC adapter
Communication Module	Anybus CompactCom, see Replacement Parts/Additional Items section of manual for protocols available
Weight	1.70 lbs [0.77 kg]
Max Operating Temp	110°F [43°C]
Housing	Aluminum, black epoxy powder coated
Approval	UL, CE

Dimensions
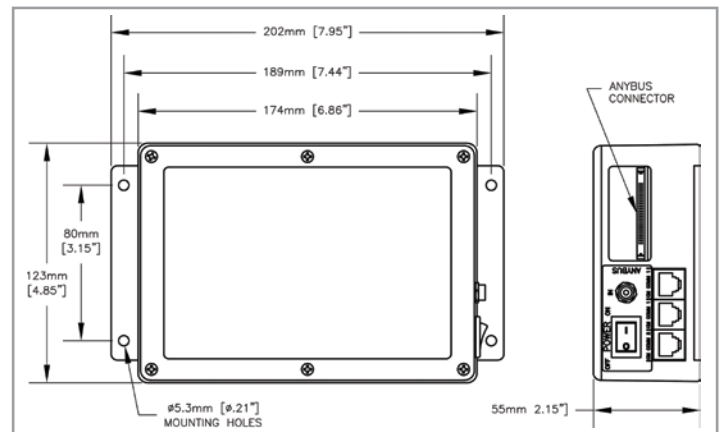
PerforMAX IQ Splitter Box

The Splitter Box offers the opportunity to maximize the potential of the PerforMAX IQ system.
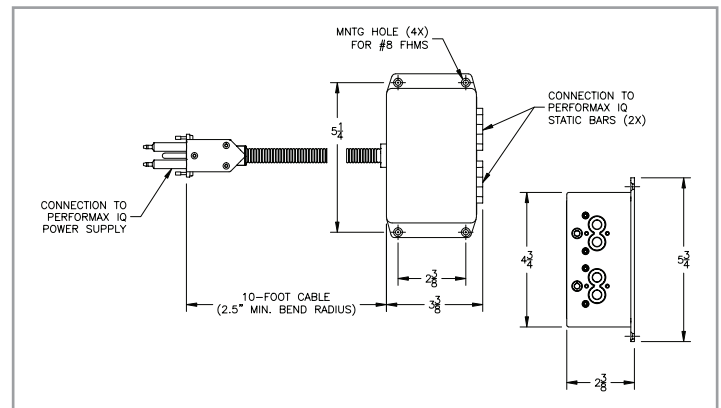
- Allows up to four static bars to hook to a single power supply
- Ideal for installations with cable load or length restrictions
- Available for speed, hybrid or distance applications

Dimensions

Specifications

Weight	1.5 lbs. [0.7 kg]
Enclosure Material	Flame retardant ABS
Cable Length	10 ft. [3m]
Approval	UL

System Configurations

PerforMAX IQ Basic Configuration

Performax IQ Power Supply

AC Adapter

Performax IQ Static Bar & HV Cable

24 VDC

Line Cord

24 VDC

to remote

to either PS COMM 1 Connection

Comm / Data (white)

②

Comm / Data (black)

① to PS COMM 1 Connection

Comm / Data Cable Construction

① Crossover Wired   Reference color black

Material: 8-Conductor Modular Cable, RJ-45 Connectors

② Crossover Wired   Reference color white

Material: 6-Conductor Modular Cable, RJ-11 Connectors

PerforMAX IQ Web Probe Configuration

Performax IQ Power Supply

AC Adapter

Performax IQ Static Bar & HV Cable

24 VDC

Line Cord

Web Monitor Probe

24 VDC

to remote

Comm / Data (black)

to PS COMM 1 Connection

Comm / Data (white)

②

①

①

Comm / Data Cable Construction

① Crossover Wired   Reference color black

Material: 8-Conductor Modular Cable, RJ-45 Connectors

② Crossover Wired   Reference color white

Material: 6-Conductor Modular Cable, RJ-11 Connectors

System Configurations

PerforMAX IQ Multiple Basic Power Supply Configuration

Performax IQ Power Supply

Performax IQ Static Bar & HV Cable

WEB MONITOR DISPLAY

PerforMAX IQ

SIMCO ion

Web Monitor Probe

Comm / Data (black)

to PS COMM 1 Connection

24 VDC

Comm / Data (white)

AC Adapter

24 VDC

Line Cord

SIMCO PerforMAX IQ Remote Interface

to remote

PerforMAX IQ Remote

Performax IQ Power Supply

Performax IQ Static Bar & HV Cable

PerforMAX IQ

SIMCO ion

24 VDC

to PS COMM 1 Connection

Comm / Data (black)

Comm / Data (white)

①

②

③

Comm / Data Cable Construction

①	Crossover Wired		Reference color black

②	Straight Through Wired		Reference color white

Material: 8-Conductor Modular Cable, RJ-45 Connectors

③	Crossover Wired		Reference color white

Material: 6-Conductor Modular Cable, RJ-11 Connectors

SIMCO ION™

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